

# The Phase Field Method

To simulate microstructural evolutions in  
materials

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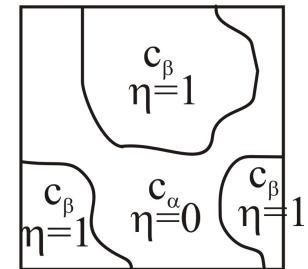
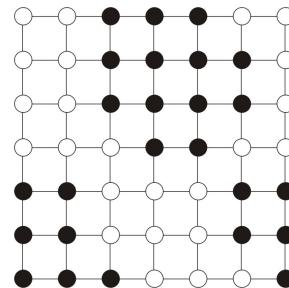
Group meeting 8 June 2004

# Outline

- Introduction
- Phase Field equations
- Phase Field simulations
- Grain growth
- Diffusion couples
- Conclusions

# Introduction Phase Field Methode

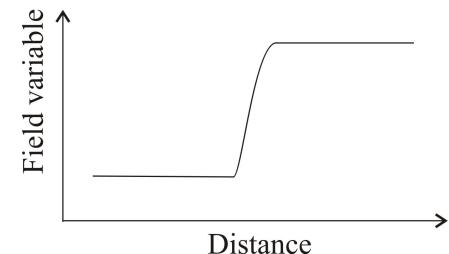
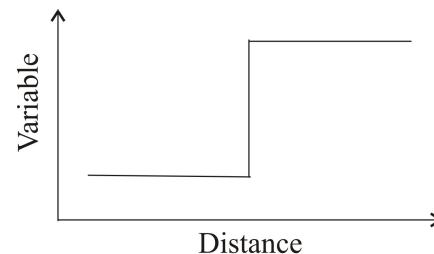
- Phase Field variables
  - Composition:  $c, x$
  - Structure:  $\phi, \eta$
- Continuous variation in time and space
  - => no boundary conditions at moving interfaces
  - => diffuse interfaces



Interface ↓

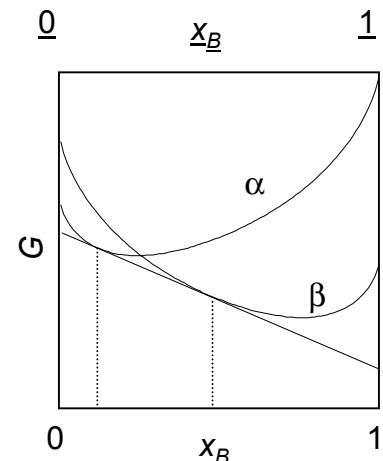
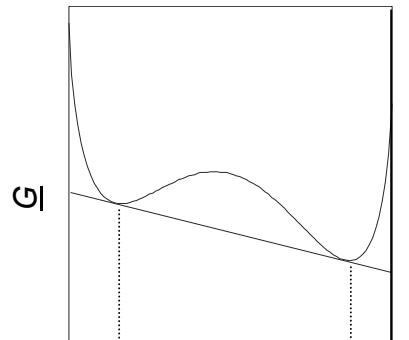


Interface → ↘



# Thermodynamics for phase equilibria

- $T, p, c$  constant
- CALPHAD-method
  - Thermodynamic function :  $G_m(T, p, x_k)$
  - Minimization of  $G_m$  at  $T, p \Rightarrow$  thermodynamic equilibrium
  - $G_m$ -expressions according to thermodynamic models
  - Optimization of parameters using experimental data

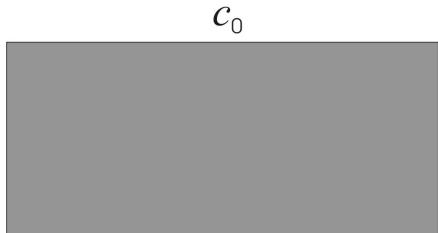


$$G(x_A, x_B, T) = x_A G_A + x_B G_B + RT(x_A \ln(x_A) + x_B \ln(x_B)) + x_A x_B L(x_A, x_B, T)$$

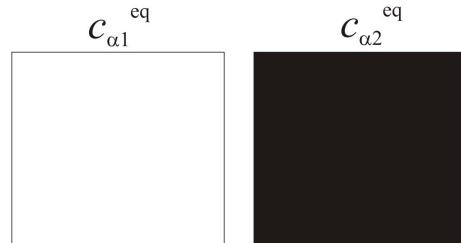
# Thermodynamics of heterogeneous systems

- Homogeneous versus heterogeneous systems:

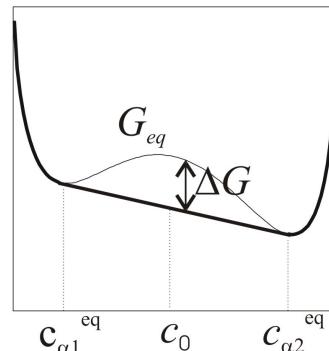
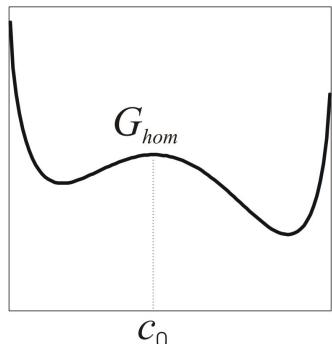
Homogeneous system



Sharp interface  
Homogeneous phase



Heterogeneous system  
with diffuse interface



$$G_{het} = G_{hom} + G_{grad} = G_{eq} + G_{bound}$$

# Gibbs energy for heterogeneous systems

- Cahn-Hilliard (1958) 
$$G = \int_V \left[ g_{hom}(c) + \kappa(\nabla c)^2 \right] dV$$
$$G = \int_V \left[ g_{hom}(c, \eta) + \kappa(\nabla c)^2 + \alpha(\nabla \eta)^2 \right] dV$$
- Several contributions to Gibbs' energy
$$g_{hom}(c, \eta) = g_{chem}(c, \eta) + g_{elast}(c, \eta) + g_{mag}(c, \eta) + \dots$$
- Interface energy flat surface

$$\sigma = \int_{-\infty}^{+\infty} \left[ \Delta g(c) + \kappa (dc/dx)^2 \right] dx$$

# Equilibrium for heterogeneous systems

- Conserved variables:  $\frac{\partial G}{\partial c} = cte$   
 $\Rightarrow \frac{\partial G}{\partial c} = \frac{\partial f_{hom}}{\partial c} - 2\kappa\nabla^2 c = \mu_{hom} - 2\kappa\nabla^2 c = cte$
- Non-conserved variables:  $\frac{\partial G}{\partial \phi} = 0$   
 $\Rightarrow \frac{\partial G}{\partial \phi} = \frac{\partial g_{hom}}{\partial \phi} - 2\alpha\nabla^2 \phi = 0$

# Linear kinetic theory

- $c, x$  conserved

- Mass balance:  $\frac{\partial c_k}{\partial t} = -\nabla \cdot \vec{J}_k$

- Onsager:  $\vec{J}_k = -\sum_j M_{jk} \nabla \mu_j$

- $\eta, \phi$  not conserved

$$\frac{\partial \eta}{\partial t} = -L \frac{\partial G}{\partial \eta}$$

# Phase Field equations

- Cahn-Hilliard

$$\frac{\partial c}{\partial t} = \nabla \cdot M \nabla \left[ \frac{\partial g_{hom}}{\partial c} - 2\kappa \nabla^2 c \right] (+\zeta(\vec{r}, t))$$

- Time dependent Ginzburg-Landau

$$\frac{\partial \eta}{\partial t} = -L \left( \frac{\partial g_{hom}}{\partial \eta} - 2\alpha \nabla^2 \eta \right) (+\zeta(\vec{r}, t))$$

- Cahn-Allen

$$\frac{\partial \phi}{\partial t} = -L \left( \frac{\partial g_{hom}}{\partial \phi} - 2\alpha \nabla^2 \phi \right)$$

# Phase Field simulations

- Phase field equations

$$\frac{\partial c}{\partial t} = \nabla \cdot M \nabla \left[ \frac{\partial g_{hom}}{\partial c} - 2\kappa \nabla^2 c \right]$$

$$\frac{\partial \eta}{\partial t} = -L \left( \frac{\partial g_{hom}}{\partial \eta} - 2\alpha \nabla^2 \eta \right)$$

- Determination of parameters
- Numerical solution of partial differential equations

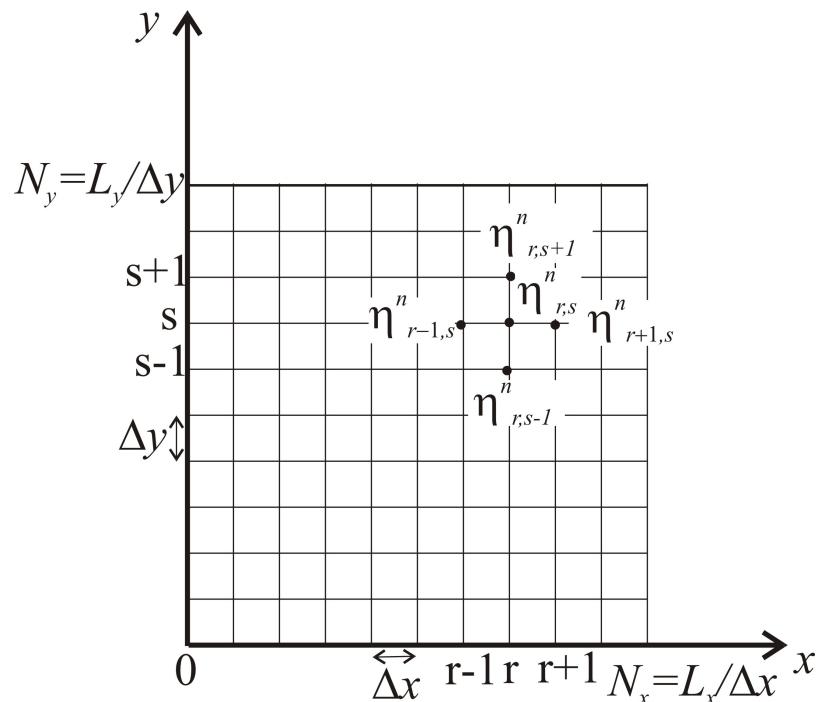
# Phase Field simulations for real materials

- A lot of phenomenological parameters
  - Phase equilibria
  - Influence of inhomogenieties
  - Kinetic properties

$$\frac{\partial c}{\partial t} = \nabla \cdot \textcolor{red}{M}(c, \eta) \nabla \left[ \frac{\partial \textcolor{blue}{g}_{hom}(c, \eta)}{\partial c} - 2\kappa(c, \eta) \nabla^2 c \right]$$

$$\frac{\partial \eta}{\partial t} = -\textcolor{red}{L}(c, \eta) \left( \frac{\partial \textcolor{blue}{g}_{hom}(c, \eta)}{\partial \eta} - 2\alpha(c, \eta) \nabla^2 \eta \right)$$

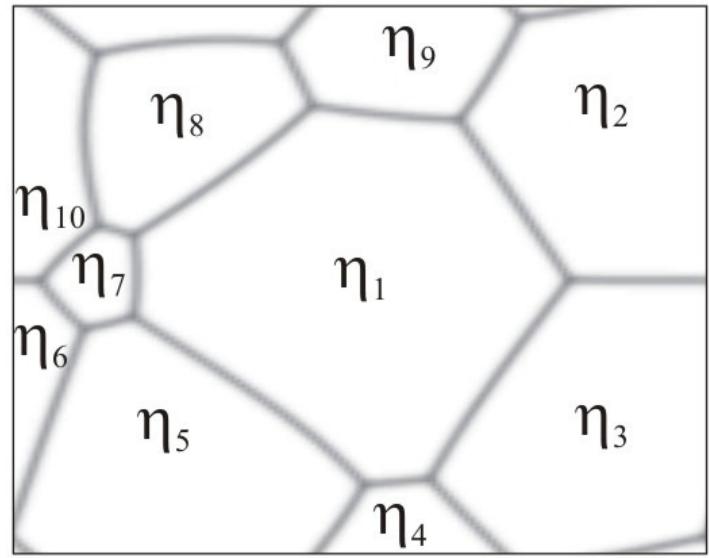
# Numerical solution



- Discretisation in time and space
  - Algebraic set of (non-linear) equations
  - For each phase field variable:  $N_x \times N_y$  unknowns
- Discretisation techniques
  - finite differences
  - finite elements
  - spectral methods

# Grain Growth

- Model of D. Fan
    - Phase field variables:  $\eta_i$
    - Gibbs energy
- $$g_{\text{hom}} = \sum_{i=1}^p \left( \frac{\eta_i^4}{4} - \frac{\eta_i^2}{2} \right) + 2 * \sum_{i=1}^p \sum_{j=1, j \neq i}^p \eta_i^2 \eta_j^2$$
- Minima
- $$(\eta_1, \eta_2, \dots, \eta_p) = (1, 0, 0, \dots, 0), (0, 1, 0, \dots, 0), \dots, (0, 0, \dots, 1), (-1, 0, \dots, 0), \dots$$



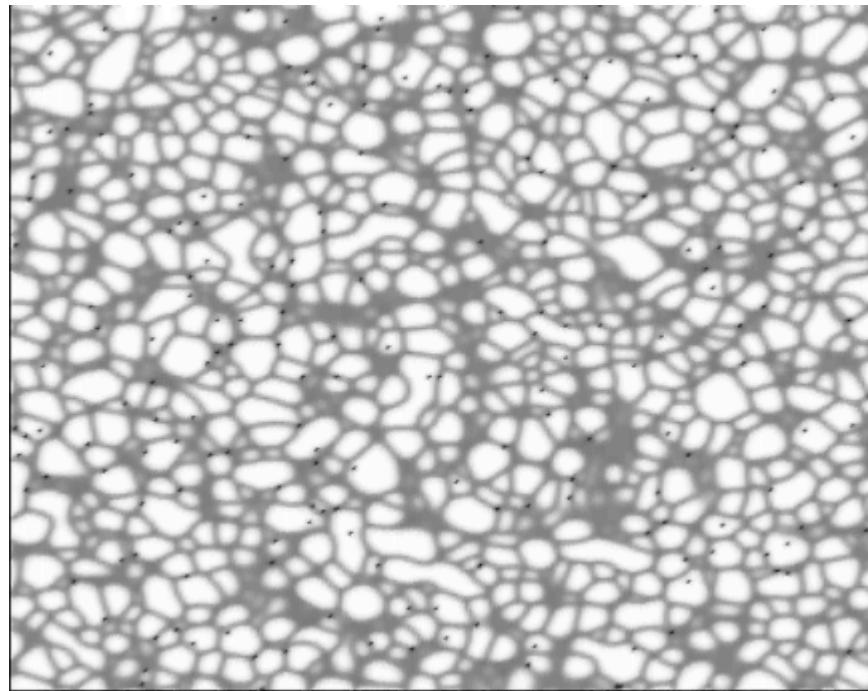
# Grain Growth

- Influence second phase particles
  - Variable:  $\phi$ 
    - Particle:  $\phi=1$
    - Outside particle:  $\phi=1$
  - Minima Gibbs energy
$$(\phi, \eta_1, \eta_2, \dots, \eta_p) = (\mathbf{1}, 0, 0, \dots, 0),$$
$$(\mathbf{0}, 1, 0, \dots, 0), (\mathbf{0}, 0, 1, \dots, 0), \dots$$

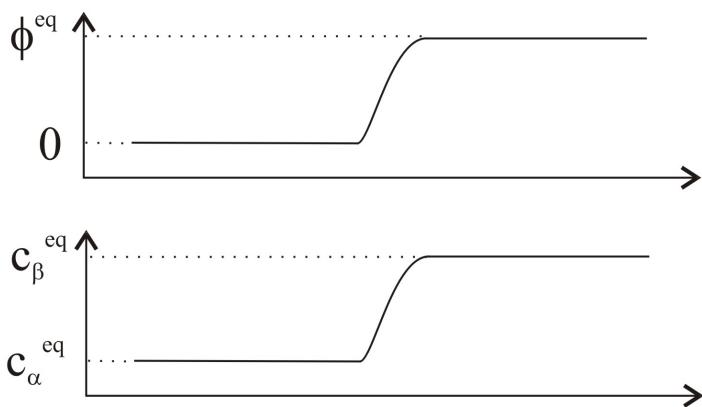
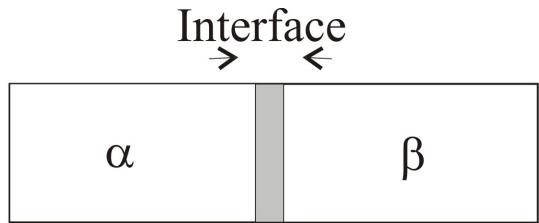
# Grain Growth

- Evolution second phase particles
  - Composition variable:  $c$ 
    - Particle:  $c=c_{particle}$
    - Outside particle:  $c=c_{matrix}$
  - Minima free energy
$$(c, \eta_1, \eta_2, \dots, \eta_p) = (c_{particle}, 0, 0, \dots, 0),$$
$$(c_{matrix}, 1, 0, \dots, 0), (c_{matrix}, 0, 1, \dots, 0), \dots$$
  - Precipitation, coarsening, dissolution of particles
  - Solute drag

# Grain Growth simulation



# Diffusion couples



- Adjustable complexity
- Coupling with CALPHAD and DICTRA
  - ⇒ strategy to determine parameters
- Technically relevant
- Theoretical insights

# Phase equilibria: coupling with CALPHAD

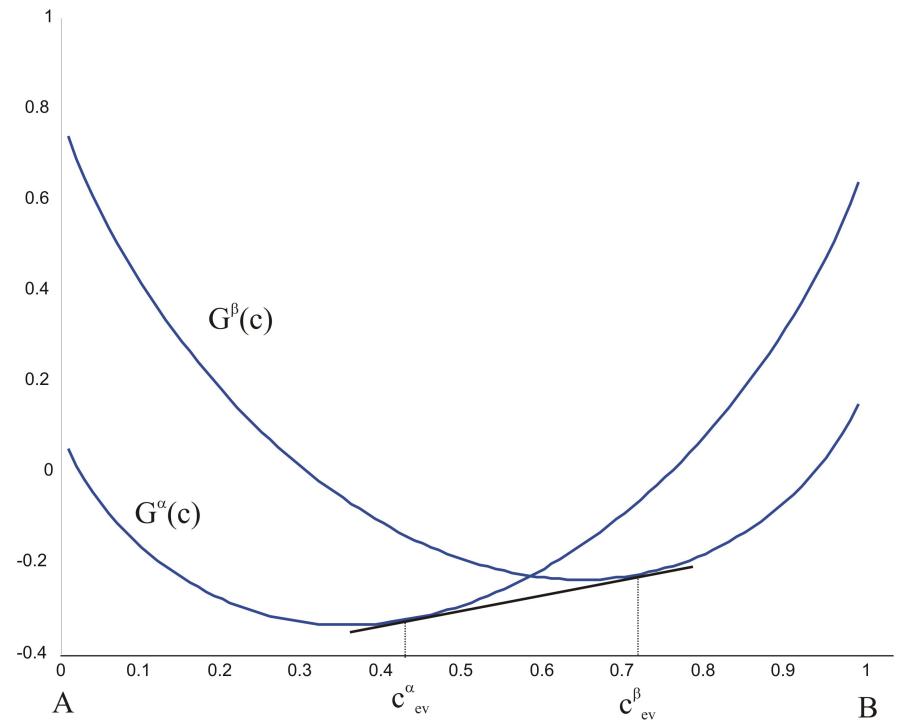
- CALPHAD

$$g(c, 0, T) = \frac{G_m^\alpha(c, T)}{V_m}$$

$$g(c, 1, T) = \frac{G_m^\beta(c, T)}{V_m}$$

- Phase field

$$g(c, \phi, T)$$

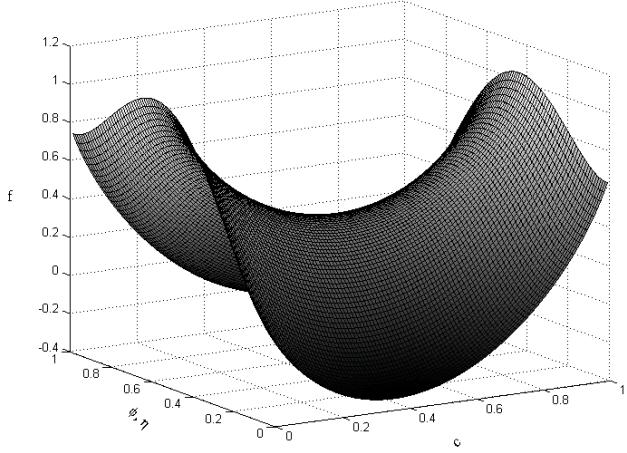


# Coupling with CALPHAD

- Phenomenological phase field variables

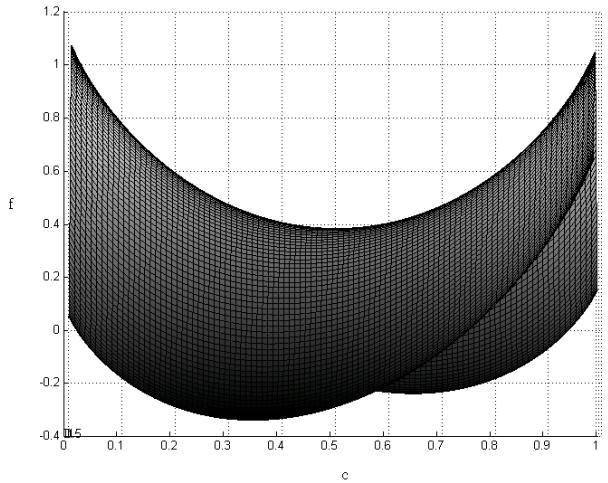
$$G_m(c_k, \phi) = (1 - p(\phi))G_m^\alpha(c_k) + p(\phi)G_m^\beta(c_k) + g(\phi)W(c_k)$$

- $p(\phi) = \phi^2(3 - 2\phi)$
- $g(\phi) = \phi^2(1 - \phi)^2$



- Physical order parameters
  - Landau expansion polynomial

$$\begin{aligned} g(c, \eta_k) = & g(c, 0) + \sum_i B_i(c) \eta_i + \sum_{ij} C_{ij}(c) \eta_i \eta_j + \sum_{ijk} D_{ijk}(c) \eta_i \eta_j \eta_k \\ & + \sum_{ijkl} E_{ijkl}(c) \eta_i \eta_j \eta_k \eta_l + \dots \end{aligned}$$



# Kinetics: coupling with DICTRA

- DICTRA

- Diffusion in lattice reference frame:  $J_k = -x_k x_{Va} \frac{\Omega_{kVa}}{V_m} \frac{\partial \mu_k}{\partial x}$

- Atomic mobilities:  $M_k = x_{Va} \Omega_{kVa}$

- Arrhenius expression for temperature dependence:

$$M_k = \frac{1}{RT} M_k^0 \exp(-Q_k / RT)$$

$$RT \ln(RTM_k) = RT \ln(M_k^0) - Q_k = \Phi + \Theta$$

- Redlich-Kister expansion for composition dependence:

$$\Phi_k = \sum_i x_i \Phi_{k,i}^0 + \sum_i \sum_{j>i} x_i x_j \Phi_{k,ij}$$

# Kinetics: coupling with DICTRA

- Phase field
  - Onsagers' law:  $J_k = -\sum L_{ki} \frac{\partial \mu_i^{het}}{\partial x}$
  - Laboratory reference frame
- Diffusion experiments
  - Fick's law  $J_k = -D_k \frac{\partial c}{\partial x}$
  - Interdiffusion, tracer, intrinsic

# Conclusions

- Consistent and powerful theory
- Main problems
  - Large amount of parameters to determine
  - Computer resources
- Further work
  - More efficient implementation
  - Coupling between Phase Field Method and other thermodynamic modeling techniques
  - Case studies